



# Control the Pressure of your System

## CPM Constant-Pressure Modulating Valve

### Concept

CPMI-2, CPMI-D60 and CPMO-2 are sanitary constant-pressure valves. CPMI-2 and CPMI-D60 (Constant-Pressure Modulating Inlet) maintain a constant pressure in the process line at the inlet side of the valve. Typical applications are after separators, heat exchangers or overflow valves. CPMO-2 (Constant-Pressure Modulating Outlet) maintains a constant pressure in the process line at the outlet side of the valve. Typical applications are before filling/bottling machines etc.

### Working principle

The valves are remote-controlled by means of compressed air. A diaphragm/valve plug system reacts immediately to any alteration of the product pressure and changes position so that the preset pressure is maintained.

### Standard design

The CPMI-2 and CPMO-2 consist of a valve body with valve seat, cover, a valve plug with a diaphragm unit and a clamp. The cover and the valve body are clamped together. The valve body and the seat are welded together. The CPMI-D60 consists of upper and lower valve bodies, an inlet tube, a cover, a valve plug with diaphragm unit and clamps. The cover and the valve bodies are clamped together.



### TECHNICAL DATA

Max. product pressure: . . . . . 1000 kPa (10 bar).  
 Min. product pressure: . . . . . 0 kPa (0 bar).  
 Temperature range: . . . . . -10°C to 95°C (EPDM).  
 Temperature range with upper diaphragm  
 in PTFE/EPDM: . . . . . -10° C to +140° C.  
 (Higher on request).  
 Air pressure (CPMI-2/CPMO-2): . . . . . 0 to 800 kPa (0 to 8 bar).  
 Air pressure (CPMI-D60): . . . . . 0 to 600 kPa (0 to 6 bar).  
 Flow Kv 23, fully open ( $\Delta p = 1$  bar): . . . . . Approx 23 m<sup>3</sup>/h.  
 Flow Kv 7 ( $\Delta p = 1$  bar): . . . . . Approx 7 m<sup>3</sup>/h.  
 Flow Kv 9 ( $\Delta p = 1$  bar): . . . . . Approx 9 m<sup>3</sup>/h.  
 Flow Kv2/15, low capacity ( $\Delta p = 1$  bar): Approx 2 m<sup>3</sup>/h.  
 (Alternative size) . . . . . (regulating area). Approx. 15  
 m<sup>3</sup>/h. (CIP area).  
 Flow range Kv60, fully open ( $\Delta p = 1$  bar)  
 (CPMI-D60) . . . . . Approx 60 m<sup>3</sup>/h.

### PHYSICAL DATA

#### Materials

Product wetted steel parts: . . . . . 1.4404 (316L).  
 Other steel parts: . . . . . 1.4301(304).  
 Lower diaphragm: . . . . . PTFE covered EPDM rubber  
 Upper diaphragm . . . . . NBR

#### Air Connections

R 1/4" (BSP), internal thread.

**Options**

- A. Male parts or clamp liners in accordance with required standard.
- B. Air pressure regulating valve kit, 0-8 bar.
- C. Air throttling valve for adjustment of regulating speed for the CPM-2 valve.
- D. Booster for product pressure exceeding the available air pressure. (Product pressure = 1.8 x air pressure).
- E. US 3A version available on request for CPM-2 valves only

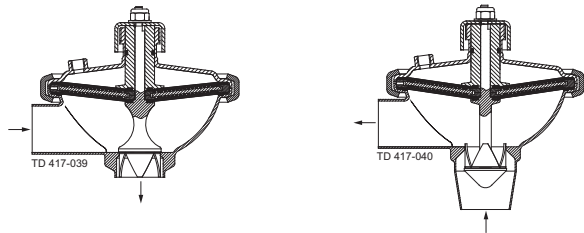
**Material grades CPM-2**

- F. Upper diaphragm of PTFE covered EPDM and O-ring of FPM covered EPDM, (for temperature 95-140°C).
- G. Both diaphragms of solid PTFE and O-ring of FPM (for temperatures above 140°C).

**Material grades CPM-I-D60**

- H. Upper diaphragm of PTFE covered EPDM.
- I. Valve body seal rings of NBR or FPM.
- J. Guide O-ring of FPM (for temperatures above 95°C).

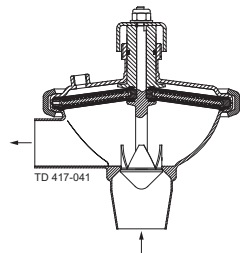
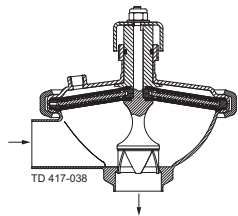
**Fig. 1. Principle**



CPMI-2

a. Reduced product pressure.

CPMO-2



CPMI-2

b. Increased product pressure.

CPMO-2

CPMI-2 and CPM-I-D60 opens at increasing product pressure and vice versa.

CPMO-2 closes at increasing product pressure and vice versa.

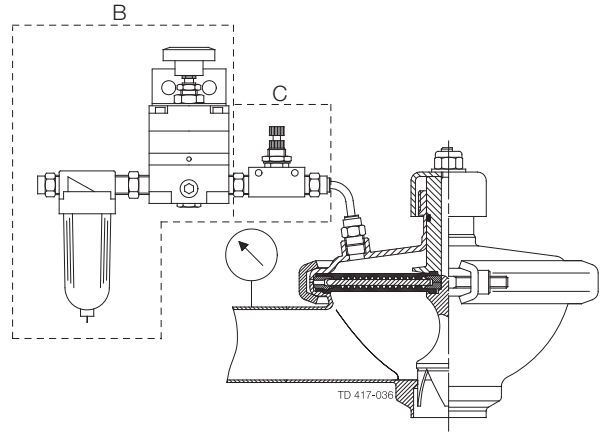
**Diaphragm Unit**

CPMI-2 and CPMO-2: The diaphragm unit consists of a stainless steel disc which is divided into sectors and of flexible diaphragms which are placed on each side of the sectors. CPM-I-D60: The diaphragm unit consists of two flexible diaphragms supported by 12 stainless steel sectors in between them.

**Note!**

For further details, see also instructions IM 70775 and IM70779

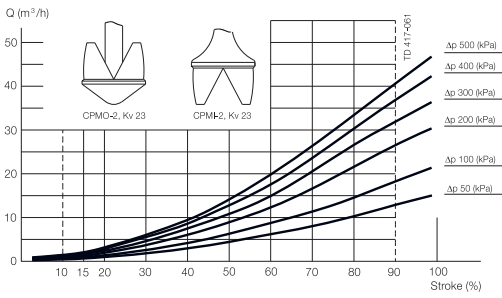
**Fig. 2. CPMI-2 with pressure regulating valve and pressure gauge.**



The valves operate without a transmitter in the product line and require only a pressure regulating valve for the compressed air and a pressure gauge in the product line.

**Pressure drop/capacity diagrams**

**CPMO-2, Kv 23**



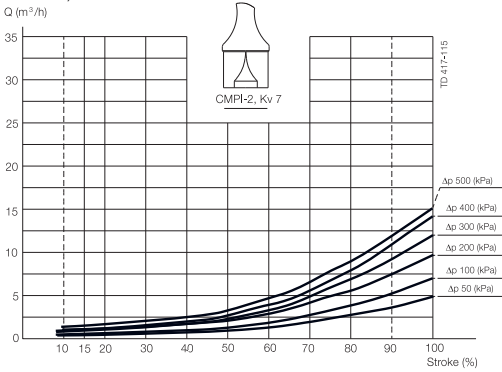
**Note!**

For all diagrams the following applies:

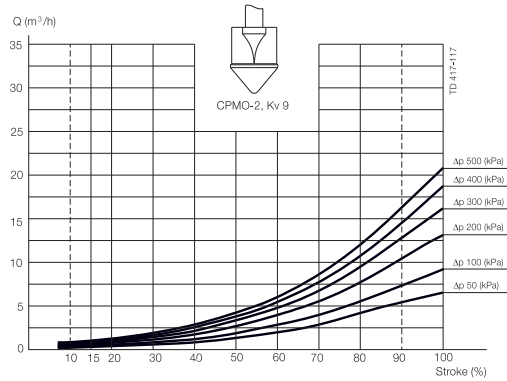
Medium: Water (20°C).

Measurement: In accordance with VDI 2173.

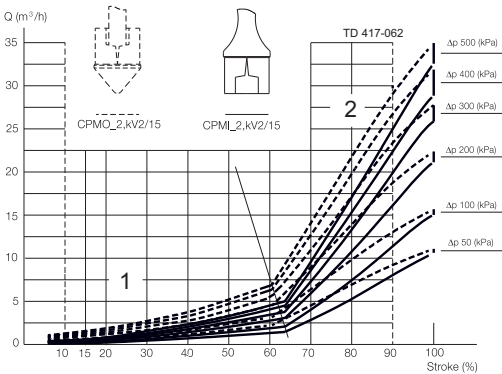
**CPMI-2, Kv 7**



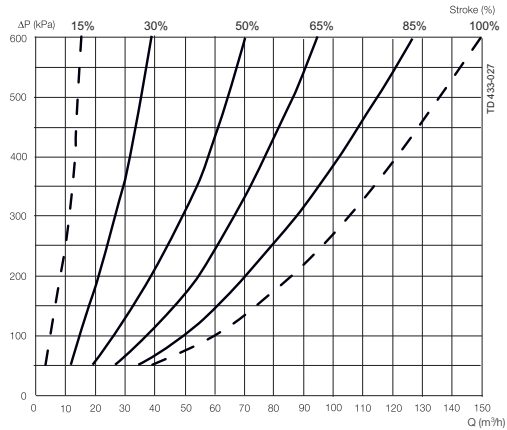
**CPMO-2, Kv 9**



**CPM-2, Kv 2/15**



**CPM-I-D, Kv 60**



**Example 1:**

Pressure drop  $\Delta p = 200$  kPa.

Flow  $Q = 8$  m<sup>3</sup>/h.

Select: CPMO-2, Kv 23 which at working point will be 48% open.

**Example 2:**

CPMI-2:

Pressure drop  $\Delta p = 300$  kPa.

Flow  $Q = 1$  m<sup>3</sup>/h.

Select: CPMI-2, Kv 2/15 which at working point will be approx. 35% open equal to about 50% of the regulating area.

**Example of using the diagram:**

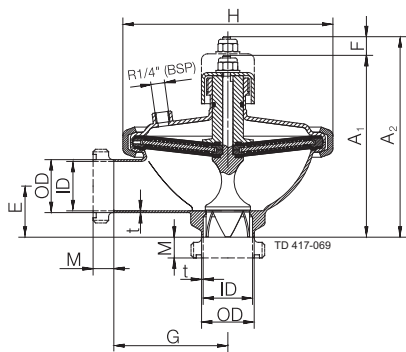
1. Pressure drop  $\Delta p = 300$  kPa.

2. Flow = 50m<sup>3</sup>/h.

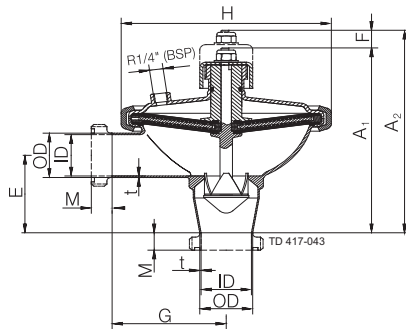
The intersection is on the 50% curve.

**Note!**

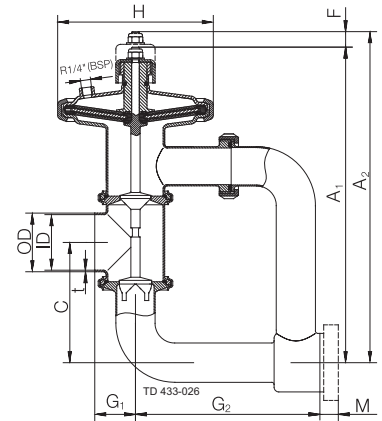
Always try to get as close as possible to the 50% open curve. If the CPM-I-D60 is too big select from the CPMI-2 curves.



a. CPMI-2.



b. CPMO-2



c. CPM-I-D60.

**Dimensions (mm)**

Size	CPMI-2			CPMO-2			CPM-I-D60
	Kv 23	Kv 7	Kv 2/15	Kv 23	Kv 9	Kv 2/15	76 mm
A1	175.1	175.1	175.1	211	175.1	175.1	413.2
A2	193.4	193.4	193.4	229.3	229.3	193.4	430
C	-	-	-	-	-	-	155
OD (Inch/DN)	50.8/53	50.8/53	50.8/53	50.8/53	50.8/53	50.8/53	76
ID (Inch/DN)	47.6/50	47.6/50	47.6/50	47.6/50	47.6/50	47.6/50	72
t (Inch/DN)	1.6/1.5	1.6/1.5	1.6/1.5	1.6/1.5	1.6/1.5	1.6/1.5	2
E (Inch/DN)	49/50	49/50	49/50	89/86	49/50	49/50	
F	18.3	18.3	18.3	18.3	18.3	18.3	16.8
G	110	110	110	110	110	110	
G1	-	-	-	-	-	-	53
G2	-	-	-	-	-	-	240
H	203	203	203	203	203	203	200
M/ISO clamp	21	21	21	21	21	21	21
M/ISO male	21	21	21	21	21	21	21
M/DIN male	22	22	22	22	22	22	30
M/SMS male	20	20	20	20	20	20	24
M/BS male	22	22	22	22	22	22	22
Seat diameter	42	31	31	42	31	31	
Weight (kg)	5.5	5.5	5.5	5.5	5.5	5.5	10

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