ThinkTop setup using IR keypad



General: Default is: Step 2, tolerance is +/- 5mm Step 3-8, disabled Timeout: A 60 sec. timeout is started as soon as any button(s) are released On timeout setup is exited with no changes saved Flashing LED means no value set. Steady LED means value set as shown. [D] LED: Active during set-up: Flashing in step 1 Steady in all other steps Or during operations, error condition: Steady showing hardware fault, indication pin out of range Flashing showing software fault

General commands in each step (except step 1):

0	Next step / skip step	(In step 3-6 the program automatically moves to the next step when a position is stored)
5	Clear / disable step	(In step 2 this resets the unit to default) (The command is accepted when all unlit LED's flash briefly)
		It is recommended to reset the unit before performing a setup

Symbols:



Push key on IR keypad with the same number.

Simple representation of LED indication:





