

General:

Default is: Step 2, tolerance is +/- 5mm Step 3-8, disabled

Timeout: A 60 sec. timeout is started as soon as any button(s) are released On timeout the setup is exited with no changes saved

Flashing LED means no value set. Steady LED means value set as shown.

[D] LED: Active during set-up:

Flashing in step 1

Steady in all other steps

Or during operations, error condition:

Steady showing hardware fault, indication pin out of range

before performing a setup

Flashing showing software fault

General commands in each step (except step 1):

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 (\mathbf{I})

| | | It is recommended to reset the unit |
|----|-----------------------|---|
| ōs | Clear / disable step | (In step 2 this resets the unit to default) (The command is accepted when all unlit LED's flash briefly) |
| | Next step / skip step | (In step 3-6 the program automatically moves to the next step when a position is stored) |

Symbols:



Push local key "I"

Push local key "II"

Hold key "II" for 5 sec

Simple representation of LED indication:







